SUMEC Group Corporation (SUMEC), founded in 1978, is the key member of the China National Machinery Industrial Corporation (SINOMACH).

SUMEC dedicates to providing high quality forging parts and service to the global market. Main customers are famous auto manufacturers in Germany, Italy, America and Japan.

Main forging products: door hinge, tie rod, suspension arms, hub, flange made by steel, aluminum and other alloy.

Weight for products: around 0.1kg~200kg.


Current production capacity: 10000 ton per year.

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5 production lines.

7 sets of CNC lathes and various machining centers, 80 sets of common equipments of heat treatment, lathe, milling, grinding, drilling, bore and draw.

Deal with various kinds of material
- Non-ferrous materials: Q235, Q345B, 40, 45, 55, 18MnSi, 40Cr, 40Mn, C65E2, SAE1038 etc.
- Ferrous metal: 8620

High-technical Inspection equipments
- Coordinate measuring machine
- Rockwell hardness test
- Brinell hardness test
- Intelligent Carbon & Sulfur Analyzer
- Diagnostic machine
- Metallographic microscope

Design and manufacture the tooling
- Raw material for tooling
- Tooling manufacture
- Toolings storage